

S62-325GM5 Dispenser

Rev: 24.06

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 Language English
 SDS 950709



SUMMARY

SnPb - No-Clean, Fine Pitch solder paste for dispensing applications

PASTE	S62-325GM5 Dispenser	
PROCESS		
No-Clean process		9
Post-solder cleaning		6

INDUSTRY APPLICATION		
Standard electronics		8
Industrial electronics		9
Hi-Rel electronics (automotive)		9

PROCESS CAPABILITY		
Air Dispenser		9
Screw Dispenser		8
Pb-free Profile Air, short		1
Pb-free Profile Air, long		1
Pb-free process N2		1
Vapor phase process		6
Shiny joint appearance		8
Cosmetic cleanliness		8
ICCT compatible		8
Conformal coating		9

Legend		
<i>Especially made for this purpose</i>		9 - 10
<i>Generally qualified for this purpose</i>		7 - 8
<i>Generally usable, but not the best choice</i>		5 - 6
<i>Generally not usable for this purpose</i>		3 - 4
<i>Wrong choice</i>		1 - 2

Check material compatibility with every process change!

Industrial chemical product.

Read MSDS before use.

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Disclaimer:

This information is intended as advice to the best of our knowledge. The provided data is based on our own measurements, they do not provide any guaranteed properties nor are these delivery specifications. Due to the versatility of materials, applications and taking in consideration the industrial property rights of third parties, Balver Zinn Josef Jost GmbH & Co. KG cannot take any liability.

CLASSIFICATION		
DIN-EN-ISO-9454-1: 2016		1.2.2.C
IPC-J-STD-004-A: 2004		REL1
IPC-J-STD-005: 1995 (Powder)		T4
Particle size	[µm]	20-38

PROPERTIES		
Flux code		325GM5
Alloy Code		S62
Alloy composition		Sn62Pb36Ag2
Liquidus	[°C]	179
Solidus	[°C]	179
Recommended peak temp.	[°C]	205-225
Acid number	[mg KOH/g]	49.30
Flux	[% w/w]	13.5
Residues		Colorless
Tackiness Malcom TK1	JIS-Z-3284	[gf] @ 0h

TEST REPORTS			
IPC/ANSI-J-STD-005			Compliant
Certificate of Compliance			Website
Declaration of Conformity 2011/65/EU (RoHS)			No
Application Note			EN/DE
Copper Mirror	IPC-TM-650 2.3.32		Pass
Halides	IPC-TM-650 2.3.33	[Silver Chromate]	Pass
Halide	IPC-TM-650 2.3.35.1	[Fluoride by Spot]	Pass
Copper Corrosion	IPC-TM-650 2.6.15		Pass
SIR	IPC-TM-650 2.6.3.3		Pass
ECM	IPC-TM-650 2.6.14.1		Pass

PACKAGING AND STORAGE		
Packaging syringe 5cc	[g]	10
Packaging syringe 10cc	[g]	25; 40
Packaging syringe 30cc	[g]	50; 75; 100; 120
Packaging cartridge	[g]	500; 650
Minimum shelf-life in months	4-10 °C	6
Minimum shelf-life in months	< 25°C	~